

Date: Wednesday, 29/10/2008 8:36:44 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BASE ASSEMBLY		
Job Number	: 43055					
Estimate Number	: 13419					
P.O. Number	:			Part Number	: PB674300147	
This Issue	: 29/10/2008		S.O. No. :	Drawing Number	: B6743001 P.5/ 15	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type :	Drawing Revision	: B1	
Previous Run	: 41509			Material	:	
Written By	:			Due Date	: 05/11/2008	
Checked & Approved By	: MF 08-10-29			Qty:	2 Um: Each	
Comment	: Est Rev:A 08-06-25 new issue DD verified by:ec					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D344011	Gusset (Supersedes B67-43001-241)	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Gusset B 41553	MF 08-11-06
2.0	PB6743001143	Square Tube	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Square Tube B 41559	MF 08-11-06
3.0	PB6743001141	Square Tube	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s) Square Tube B 41908 41558	MF 08-11-06
4.0	PB6743001139	Square Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Square Tube B 41557	MF 08-11-06
5.0	PB6743001315	Hook	
		Comment: Qty.: 3.0000 Each(s)/Unit Total : 6.0000 Each(s) Hook batch:- 40066	MF 08-11-06

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Description :

6.0 LARGE FAB 1



LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Cpl 08-11-11

(2)

1- weld as per dwg B67-43001 using jig

7.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-11

8.0 QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

108/11/11 (2)

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST

MF 08-11-17

10.0 QC21

FINAL INSPECTION/W/O RELEASE



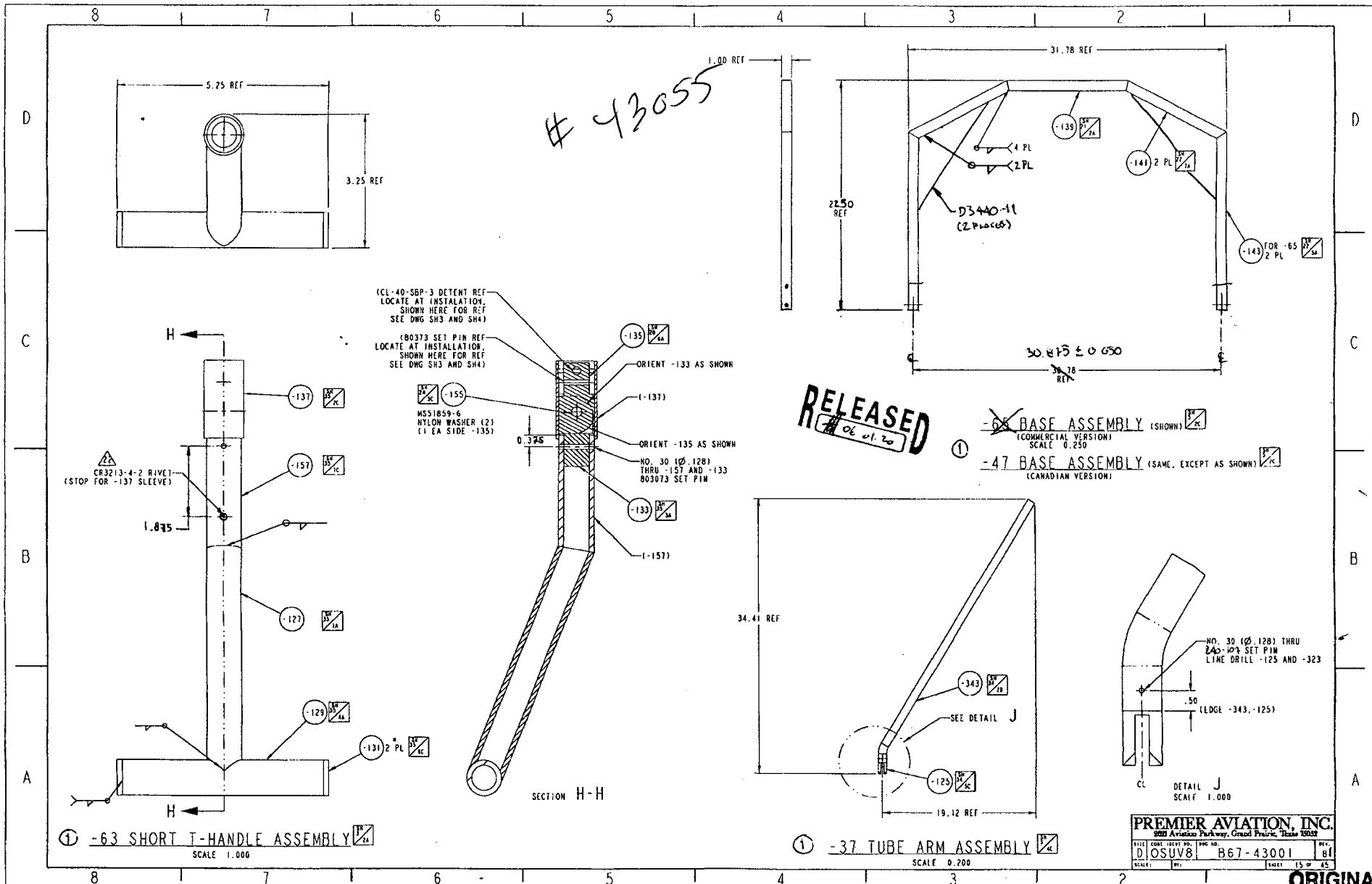
08/11/18 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-17



RELEASED
06-01-20

